

Automation for a Changing World

## Delta Compact Modular Mid-range PLC AS Series





# Flexible, Smart, Friendly - The Best Choice for a Controller of Automated Equipment

## **AS** Series

The AS Series Compact Modular Mid-range PLC is a high performance multi-purpose controller designed for all kinds of automated equipment. It features Delta's self-developed 32-bit SoC CPUs for enhanced execution speed (40k steps/ms) and supports up to 32 extension modules or up to 1,024 inputs/outputs. The AS series provides accurate positioning control for up to 8 axes via CANopen motion network and 6 axes via pulse control (200 kHz). It is widely used in diverse automated equipment such as electronics manufacturing, labeling, food packaging, and textile machines.

The AS Series Controller is equipped with CANopen and EtherNet/IP network communication for high-speed data transmission. The professional yet simple editing software ISPSoft delivers quick hardware and network configuration with built-in function blocks for different industries. It also provides multi-layer password protection for enhanced system security.

The AS Series adopts a rackless design and patented DIN rail clips for fast vertical module installation. The simple shape and dark gray exterior of the AS series help resist stains and dirt in harsh industrial environments.







#### **High Efficiency Computing**

- Advanced CPU performance
- Optimized execution efficiency
- Optimized I/O update rate
- Permanent data backup, no battery required



#### **Accurate Axis Control**

- Delta CANopen positioning control
- Simple control instructions
- High-speed pulse positioning control
- High-speed counter



#### Simple Installation

- Easy installation process
- Convenient grounding protection
- Screwless installation procedure
- Loose-proof clip-type terminal block



#### **Industrial Network Solution**

- EtherNet/IP solution
- Remote I/O solution
- Serial communication solution



### Programming and Diagnosis Functions

- Modular programming structure
- Convenient editing environment
- Easy hardware configuration and parameter setting
- Complete setting tools
- Multiple password protection

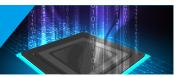


### Models and Specifications

- CPU
- AS Series I/O modules
- High-density modules and accessories
- Dimensions
- Ordering information



## **High Efficiency Computing**



Delta's self-developed AS Series CPU provides 32-bit high-performance computing. As the core of a high-efficiency controller, it helps increase productivity and adaptability to demanding equipment.



### **Advanced CPU Performance**

High speed execution up to 40k steps/ms

(Condition: 40 % LD instruction / 60% MOV instruction)

• Max. number of inputs/outputs: 1,024

Program capacity: 128k steps

■ Data registers: 60k words

Max. extension ability: 32 modules

LD instruction 25 ns

MOV instruction 0.15 μs

Floating point operation instruction 1.6 μs

Trigonometric function instruction 3.5 μs

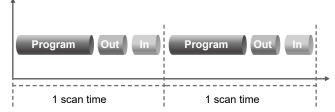


## **Optimized Execution Efficiency**

#### General Scanning Method

Standard simplex scanning which sequentially goes through instructions by fixed schedule operation (e.g. I/O update).

It significantly affects overall execution speed.



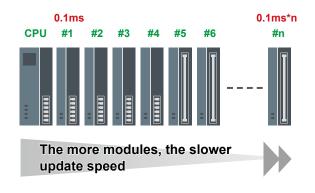
#### AS Series Scanning Method

Fixed schedule operations will be automatically processed by CPU background program when scanning starts. It significantly enhances execution speed.



## **Optimized I/O updates**

- Common in the industry:
   PLC module bus update via serial communication
- General serial communication: the signal is sequentially sent from the 1<sup>st</sup> module to the last module. The more modules the longer I/O update time it takes.



# AS Series: PLC module bus update via parallel communication

 Industrial communication: the signal is sent via parallel communication. The I/O update time is not significantly prolonged even with more modules.

Industrial communication bus greatly enhances stability and speed.



## Permanent data backup, no battery required

Non-volatile memory material for data backup



	PLC power off
PLC programs	permanent backup
Latched area	permanent backup

 Lithium button battery for Real Time Clock (RTC) function



	PLC power off
RTC	keeps accurate time



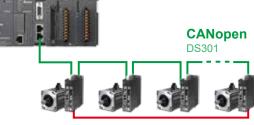
# **Accurate Axis Control - Positioning Control Solution**





#### Positioning control - Delta's CANopen Control

- Delivers up to 8-axis CANopen positioning control with AS-FCOPM communication card
- Fast positioning configuration in one initialization instruction without building CANopen data exchange table
- Batch download programmable servo drive parameters avoids risk of loss
- Axis control by instructions provides easy maintenance and high PLC program readability



Controls up to 8 AC Servo Drive ASDA-A2 Series

#### Simple control instructions for AC Servo Drive ASDA-A2 Series

Initialization: INITC

■ Relative positioning: DRVIC

Read and write parameter: COPRW

Acceleration and deceleration: CASD

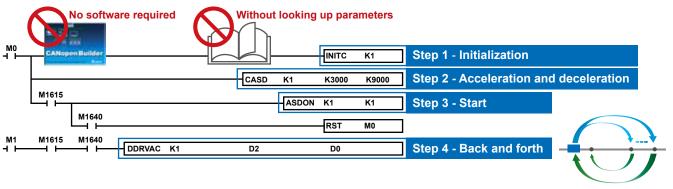
Constant speed control: PLSVC

Absolute positioning: DRVAC

Start / Stop: ASDON

Homing: ZRNC

#### ASDA-A2 back and forth motion control in 4 steps





#### Positioning control - high-speed pulse

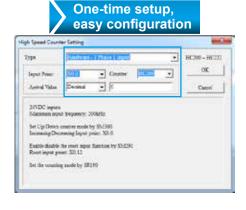
- AS332T-A / AS332P-A transistor CPU: 6 axes (or 12 channels) 200 kHz
- AS324MT-A differential CPU: 2 axes 4 MHz + 4 axes 200 kHz
- Supports positioning planning table for fast positioning planning and path simulation
- Choose any given 2 axes for linear and arc interpolation

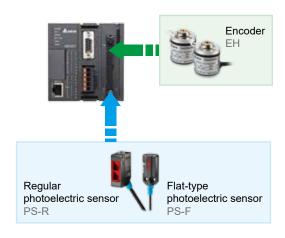


AC Servo Drive ASDA-B2 Series

### High-speed counter

- Real-time high precision monitoring:
   AS332T-A / AS332P-A transistor CPU: 6 channels 200 kHz
   AS324MT-A differential CPU: 2 channels 4MHz / 4 channels 200 kHz
- Up to 16 external input interrupts
- High-speed counter setting tools





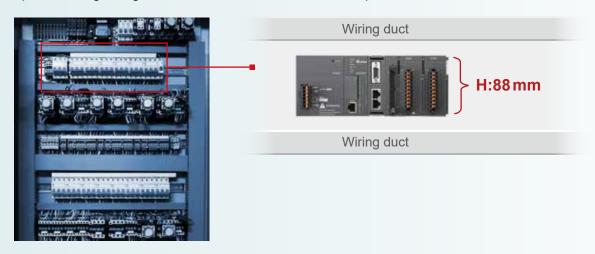


## **Simple Installation**



#### Easy installation design

Space-saving design suitable for installation in control panels



## Rackless Din-rail installation

Delta patented design

### Robust slot and clip interlocking design



#### Fast disassembly

 Release the clip ring to easily take out the module from the front without moving adjacent modules



#### Simple installation process

 Press the clip rings and push the module to the desired position until hearing a "click" to finish installation





#### Convenient grounding protection

- Install on Din-rail: CPU module and expansion modules can be installed directly on Din-rail without backplane
- Install with screw: pull out the installation clip ring and directly install it on the panel
- Both methods are equipped with ground protection



Top clip ring

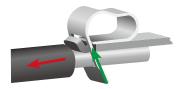
Back clip ring

#### Screwless and time-saving installation



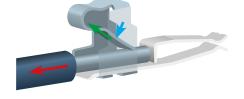
### Robust Loose-proof spring clamp terminal block

 In commonly used spring clamp terminal blocks, the clamping force is determined by the spring material, which decreases with the aging of the spring.



The green arrow is the clamping force, and the red arrow is the pull-out force.

The AS Series adopts the full-covered spring clamp design that enhances the clamping force. When the wire is pulled-out (red arrow) and the spring moves up (green arrow), a downward force is generated (blue arrow) to clamp the wire.





## **Industrial Network Solution**



PLC (Built-in EtherNet/IP)

AS300

## **EtherNet/IP Solution**

The open industrial Ethernet communication protocol for real-time control and data collection

#### EtherNet/IP

- Max. connectable slave stations: 32
- Max. data transmission: 500 bytes/connection
- Performance: slave station data update in 1 scan time



AC Servo Drive

ASDA A2-E

Generic Motor Drive

C Series

### Flexible network system configuration

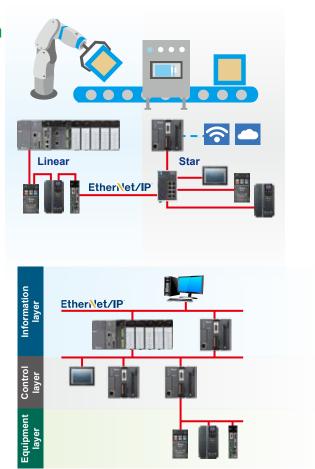
**Compact Motor Drive** 

M300 Series

- Supports star, linear network topology for fast expansion and management on production lines
- Compatible with IT network. No independent network or IT technician required
- Combines with Delta IES solution to construct IoT for more automation applications and industrial 4.0 upgrades

#### One cable, one network

- Complete Delta EtherNet/IP solution connects different equipment via Ethernet cable and simplify cable preparation
- Replaces traditional 3-layer industrial network structure with seamless connection via 100MB high-speed network
- Complete industrial network diagnosis for shortened debug time



Other brand EtherNet/IP

equipment



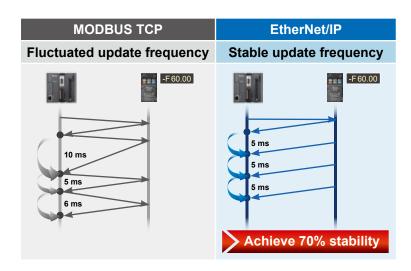
#### Software integration

- Consistent data exchange interface shortens learning time with fast system configuration
- Provides Delta equipment parameter list for quick parameter matching without looking into detailed manual
- EDS File provides quick connection with EtherNet/IP products of other brands



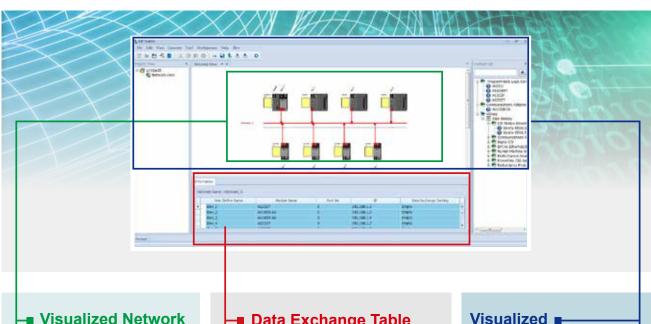
#### Accurate data update

- Provides real-time cyclic and acyclic data transmission and define data priority between equipment
- Establishes multiple CIP links and define different register priority with one piece of equipment
- Executes data update based on user RPI. Updates all slave station data in one scan time
- 70% better stability compared with traditional MODBUS TCP



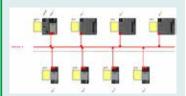


## **EtherNet/IP Software EIP Builder**



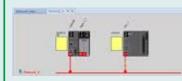
#### ■ Visualized Network **Mapping**

Direct network planning



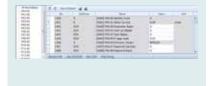
#### Network Mapping **Diagnosis**

 Real-time network status and device indicators display



#### **Parameter List**

■ Built-in parameter list of Delta's products



#### Data Exchange Table

 Data exchange via table blanks filling. PLC programing is not required



#### ■ Data Input/Output **Corresponding Table**

- Preset data exchange on corresponding parameters
- Connecting equipment editing on corresponding parameters



#### Data Exchange Diagnosis

 Data exchange status and error codes



## **Product List**

 Visualized equipment selection



#### IP Management ■ **Function**

 Configure all IP address of all EtherNet/IP products



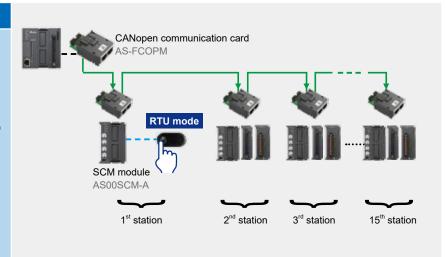
#### Equipment = **Description Management Function**

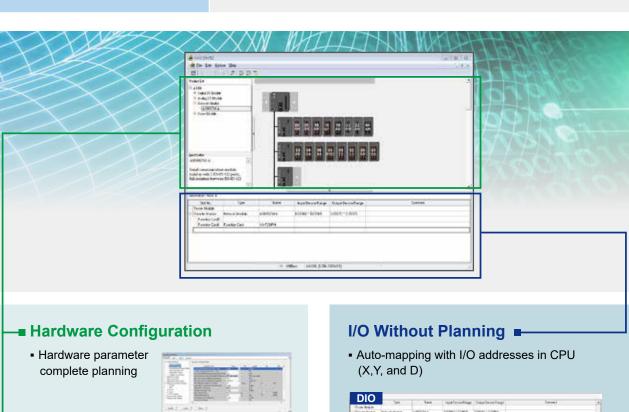


## **Remote I/O Solution**

#### **CANopen Remote I/O**

- · Max quantity of RIO stations: 15 stations
- Max quantity of IO modules (CPU right side + RIO (SCM) right side): 32 modules
  •Max DIO points: 1,024 points
- •Max quantity of AIO modules: 16 modules
- •Max quantity of communication modules: 4 modules (Only installed on CPU right side)
   •Max quantity of IO modules installed on
- RIO (SCM) right side: 8 modules
- AS-FCOPM can only be installed in slot 2 of the CPU and SCM
- •When a CPU is installed as AS-FCOPM in slot 2, then slot 1 can be used to install another function card except AS-FCOPM
- •When SCM is working in RIO (RTU) mode, then slot 1 is disabled







#### ■ Visualized I/O Structure

Direct I/O planning



#### ■ I/O Product List

• Product description and specification

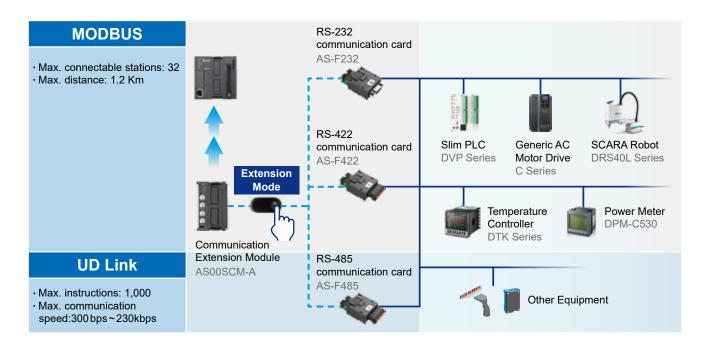




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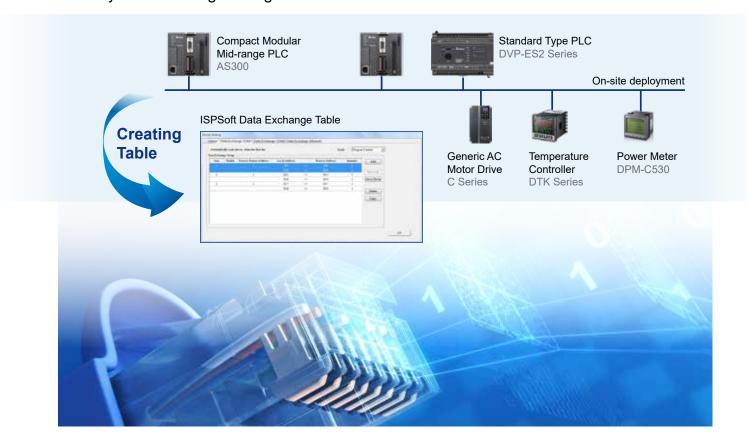


## **Serial Communication Solution**



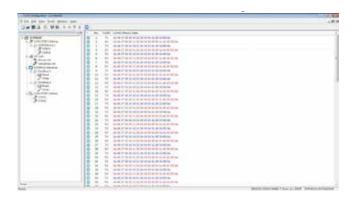
#### MODBUS Mode

Easy data exchange configuration



#### Real-time history log diagnosis

AS00SCM stores 2k bytes history log. SCMSoft directly displays the log for real-time communication status monitoring with no additional monitoring software required



#### UD Link Mode (User-defined)

Easy connection to end equipment of special communication protocols



Instruction receiving, accessing, editing, transmitting, sequence control



Instruction execution sequence planning

DI

Send & Receive

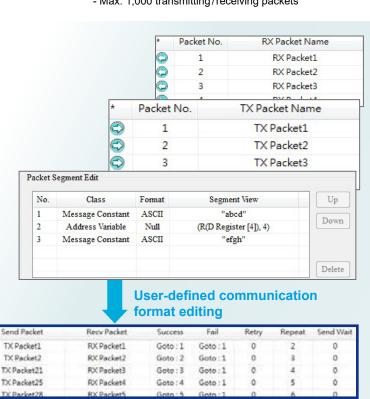
Send & Receive

Send & Receive

Send & Receive

#### Connection to end equipment of special communication protocols

- Editing the transmitting/receiving packets via SCMSoft. Format exchange and checksum calculation via AS00SCM
- Packet content auto-combination for logic control in PLC, reducing PLC program complexity
- Max. 1,000 transmitting/receiving packets



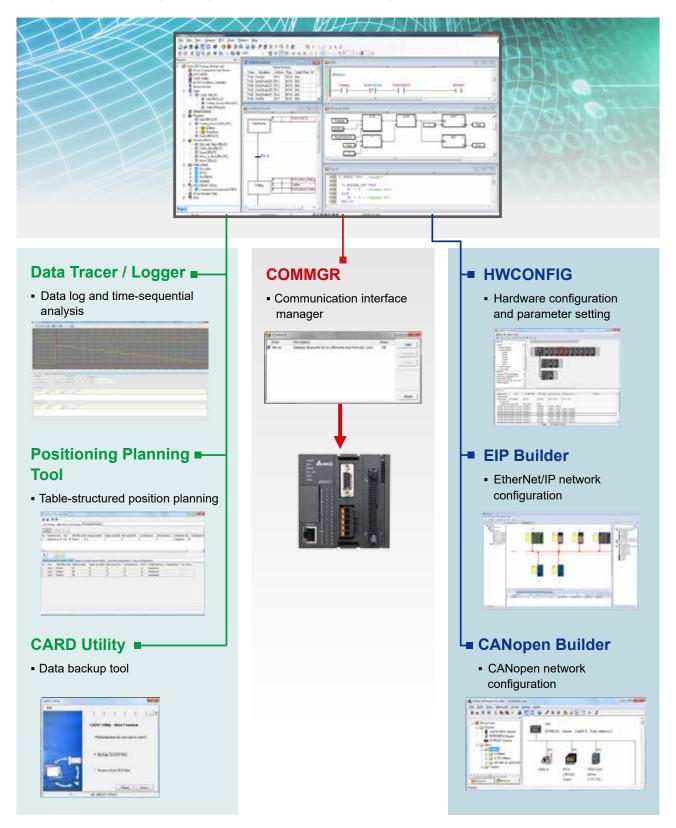


# **Programming and Diagnosis Functions**



## **ISPSoft IEC Programming Software**

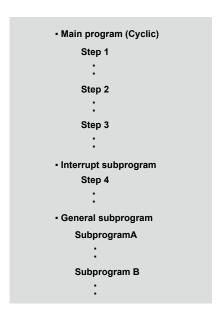
Easy operation greatly enhances efficiency



## **Modular Program Structure**

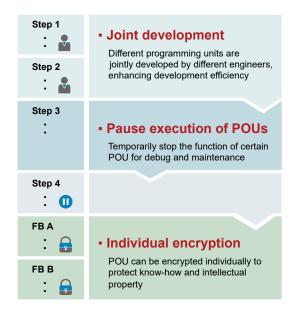
#### Traditional program structure

Errors are often found in large-scale programs under a traditional structure. It's hard to debug with increased maintenance cost.

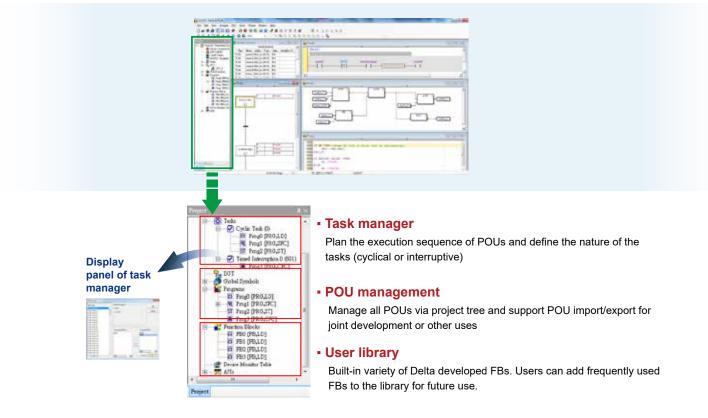


#### Modular program structure

Programming organization unit (POU) enables easy management in large-scale programs with high development efficiency.



#### Modular Program Structure

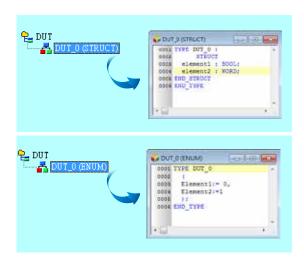




## **Convenient Programming**

#### User-defined data type

In addition to basic data types, users can define structures and enumerations for flexible programming



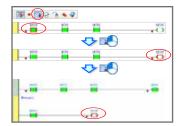
#### On-line programming / update

Supports program editing in monitoring mode and program updates during equipment operation for convenient debugging and maintenance



#### Debugging mode

Supports breakpoints, single step execution and other functions to enhance debugging efficiency



## **Various Programming Languages**

Support multiple programming languages in the same project

## Ladder Diagram (LD)

ISPSoft provides a programming interface with the widely used LD language for faster programming



#### Structured Text (ST)

Similar programming method to advanced programming language C or PASCAL. ST provides more convenient editing for complicated

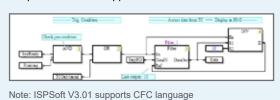
expression

Sequential



#### Continuous Function Chart (CFC)

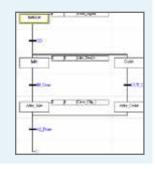
CFC provides more advanced applications than FBD. It supports data feedback, direct display of data stream and execution sequence for motion control and sequence-centered application



### Direct and easy expression

for the steps in flow charts for applications that require process control

**Function Chart (SFC)** 



# **Easy Hardware Configuration and Parameter Setting**

#### **HWCONFIG**



- Graphic panel for module configuration
  - Easy configuration based on connecting equipment scanning for quick setup
- I/O listing

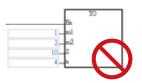
Direct display for corresponding device addresses after configuration



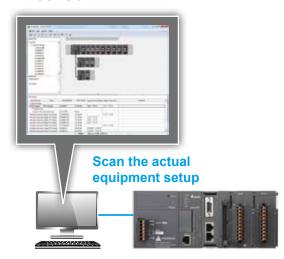
Note: Fill the table to configure module parameters quickly. From/To instruction is not required for module initialization.

#### Parameter setting

Fast parameter setting on controller and modules without manual reference or programming

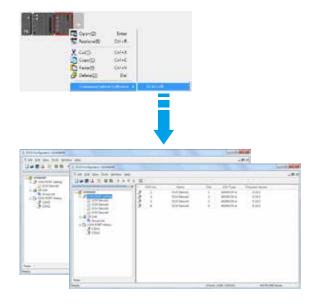


## Module configuration method



### Smart module configuration

Supports an advanced planning tool for a variety of network modules





# Complete Diagnosis Tools for Quick and Effective System Monitoring

**Data Logger / Tracer** 



#### Real-time monitoring:

High-speed tracer for fast sampling within 1 scanning cycle

#### Stable logging:

Long-time data logger savings of up to 32,768 data records, which can be transferred to SD card

#### Precise data capture:

Supports a variety of sampling intervals and trigger modes

#### Convenient comparison:

Multiple data logs in various data formats can be recorded at the same time

#### Efficient data analysis:

Supports trend display, scaling, arrangement, merge and measurement

## **Real-time Module Monitoring**



#### Visualized monitoring

Direct monitoring interface provides real-time status on modules via LED indicators

#### Module comparison

Real-time inspection of actual module settings to ensure consistency

### Error logs

Immediate inquiry for error messages and logs of abnormal modules

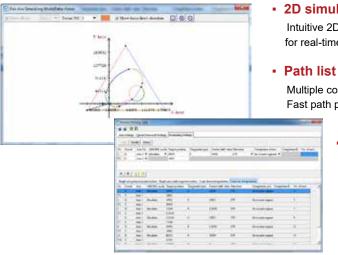
#### Module information

Provides model name and version of current modules



## **Convenient Software Wizards for Effortless Planning**

#### Position planning table



#### 2D simulation

Intuitive 2D track simulation without complicated calculation for real-time path planning

Multiple combinations for positioning modes and tracks Fast path planning via table-structured planning

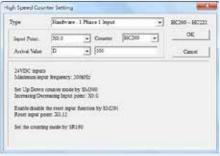
#### Axis parameter setting

Intuitive configuration interface for easy axis parameter setting without manual reference

#### High-speed counter setting tool

Counter index will display corresponding contact point, device and counter specification once the counting mode is chosen. Fast planning without manual reference for enhanced development efficiency.

## One-time setting



### Data backup tool - CARD Utility

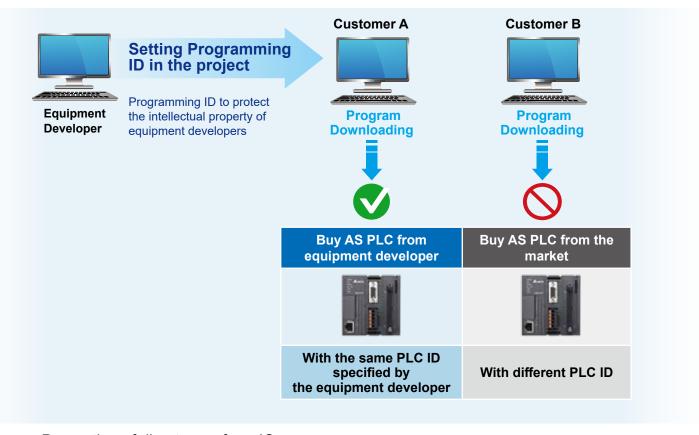
Friendly guidance interface for easy data backup and restore on programs, parameters and devices





# **Multiple Security Protection for Programs** and Data

- Security: provides 6 types of program protection for data safety
  - 16-digit password protection on main program
  - 16-digit password protection on FBs
  - Access denial mechanism on error login
  - Data upload protection function
  - Verification between Project (Programming ID) and CPU (PLC ID)

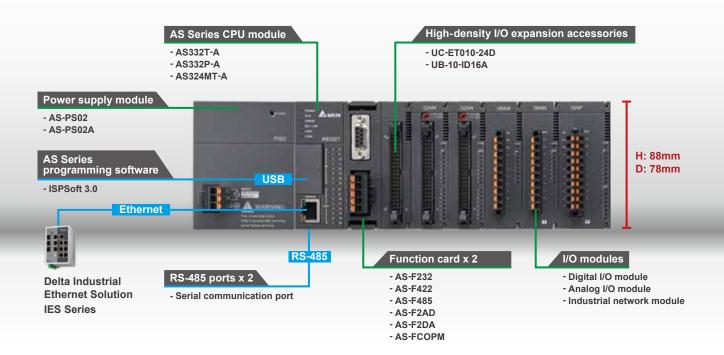


Prevention of direct copy from IC



# **Product Models and Specifications**





#### **CPU Module**



AS332T-A (NPN output)
AS332P-A (PNP output)
AS324MT-A (Differential-type)

Specifications	Program capacity 128k steps	Basic instruction 25 ns	I/O capabilit Expansion mo	
Specifications	USB / RS-485 x 2 / EtherNet/IP	Micro SD Card	Function card x 2	CANopen remote I/O
Built-in I/O	16DO / 16DI 12DO <sup>11</sup> / 12DI <sup>12</sup>	6 axes 200 kHz pulse output <sup>*1</sup>	6 channels 200 kHz high- speed counters <sup>12</sup>	CANopen DS301 point-to-point positioning control

- \*1: AS324MT-A (differential type): 12DO (2 axes 4 MHz + 4 axes 200 kHz output)
- \*2: AS324MT-A (differential type): 12DI (2 channels 4MHz + 4 channels 200 kHz input)

Power Supply AS-PS02					
***	Input 100 Vac ~ 240 Vac				
A CONTRACTOR OF THE PARTY OF TH	24 V <sub>D</sub> c, 2A (for internal bus)				





## **Product Specifications**

	Model	AS332T-A	AS332P-A	AS324MT-A			
Programming Languages		Ladder Diagram (LD), Structured Text (ST), Continuous Function Chart (CFC), Sequential Function Chart (SFC)					
	LD Instruction	25 ns	suom oniare (or v	o), coquantian i anoton onan (or o)			
Instruction	MOV Instruction	0.15 μs					
Processing Speed	Elementary Arithmetic for Integer	0.92 μs ~ 1.02 μs					
	Elementary Arithmetic for Floating Point	1.69∼1.85µs					
Program Capaci	ty	128k steps					
Memory Data (D)		64k words (30k user-define	d, 30k software	configuration and 4k special registers)			
Capacity	Extension (FR)	64k words (user	parameter stora	age)			
Function Card N	0.	CPU supports 2	function cards				
Max. Extension	Modules	32 (max. 16 ana	log modules / 4	communication modules)			
Max. Number of	Inputs/Outputs	1,024 (input & o	utput)				
<b>CPU Built-in Inp</b>	uts/Outputs	32		24			
<b>CPU Built-in Diff</b>	CPU Built-in Differential Inputs/Outputs			4 Input + 4 Output			
Inputs/Outputs	X	1,024 inputs (X0.0~X63.15)					
Y		1,024 outputs (Y0.0~Y63.15)					
Bit Devices	M	8,192 Bit (M0~M8191)					
Dit Devices	S	2,048 Bit (S0~S2047)					
Timer T		512 (T0~T511)					
16 bit Counter C		512 (C0~C511)					
32 bit Counter	HC	256 (HC0~HC255)					
Pulse Output		NPN/PNP: 6 axe	es at 200 kHz	Differential type: 2 axes at 4 MHz 4 axes at 200 kHz, 2 channels at 4 MHz 4 channels at 200 kHz			
			NPN/PNP: 4 axes 200 kHz				
High-Speed Cou	nter	6 channels at 20	0 kHz	Differential type: 2 channels 4 MHz General: 4 channels 200 kHz			
Data Backup	Program	Flash ROM, 100,000 times rewritable					
(Without Battery)	Latched Area	MRAM, no rewriting limit					
CANopen	Connectable Salve Stations	Max. 64					
DS301	PDO Data Capacity (Host)	Max. 2000 Bytes (Read & Write)					
	PDO Data Capacity (Slave)	Max. 8 PDO (Re	ead & Write); Ma	ax. 8 Bytes for each PDO			
Real-time Clock	(RTC)	General Lithium	button battery (	CR1620)			
Self-Diagnosis F	unction	CPU error, built-	in memory error	and more			
	AS-PS02/ AS-PS02A	110 Vac~240 Vac	(±10%)				
Rated Input Current	CPU	24 V <sub>DC</sub> (±10%)					
	Extension modules	21 755 (21070)					

## **Electrical and Environmental Specifications**

Items		Specifications		
Internal Power		150 mA		
		Digital relay output <150 mA, Other modules < 80 mA		
Operating Temperature		-20~60°C		
Storage Temperature		-40~80°C		
Operating Humidity		5~95%, non-condensing		
Storage Humidity		5~95%, non-condensing		
Vibration		IEC 61131-2, IEC 60068-2-6 (TEST Fc); $5\text{Hz} \leq f \leq 8.4\text{Hz}$ , constant amplitude 3.5 mm; $8.4\text{Hz} \leq f \leq 150\text{Hz}$ , constant acceleration 1g		
Shock		IEC 61131-2, IEC 60068-2-27 (TEST Ea); 15g peak, 11 ms duration, half-sine		
Operating Enviro	onment	Non-corrosive gas		
Installation		Inside of the control panel		
Pollution Degree	)	2		
Protection Ratin	g	IP20		
Altitude		< 2,000 m		

## **Ethernet Specifications**

	lte	ems	AS324MT-A / AS332T-A / AS332P-A	Note
Protocols			MODBUS TCP, EherNet/IP	Support the protocols at the same time
	Equipment Ty	уре	Client / Server	
MODBUS TCP	Server / Clier	nt	32 / 32	
	RTU Mapping		4 sets	
Socket	TCP / UDP Links		4 TCP / 4 UDP	
	Equipment Type		Scanner / Adapter	
	CIP_IO Connection	CIP	32 (Client+Server)	
		TCP	16 (Client+Server)	
		Requested Packet Interval (RPI)	5 ms ~ 1000 ms	Preset: 20 ms
EtherNet/IP		Max. Performance	3000 pps	
		Max. Capacity/Connection	500 bytes	
	CIP Explicit	Class 3 (Connected Type)	32 (Servers), shared with UCMM	Shared with I/O Connection
	Message	UCMM (Non-Connected Type)	32 (Clients + Servers), shared with Class 3	Shared with I/O Connection

## **AS Series PLC Selection Tool**

#### Please go to Delta's official website:

http://www.deltaww.com/services/DownloadCenter2.aspx?seciD=8&pid=2&tid=0&CiD=06&itemiD=060301&typeiD=1&downloadID=,&title=--%20Select%20Product%20Series%20--&dataType=1;&check=1&hl=en-US



## **AS Series I/O Modules**

#### ■ Digital I/O Modules (Input)



8 inputs
Faster wiring terminal block
AS08AM10N-A



16 inputs

Faster wiring terminal block
AS16AM10N-A



32 inputs
High-density
MIL terminal block
AS32AM10N-A



64 inputs

High-density
MIL terminal block
AS64AM10N-A

Rated input voltage 5~24 V<sub>DC</sub>

Response time 1 ms

Filter function 1~20 ms

Screwless removable terminal block 8 /16 inputs

#### Digital I/O Modules (Output)



8 outputs

Faster wiring terminal block
Transistor output NPN (Sink)

AS08AN01T-A



Faster wiring terminal block Relay output

8 outputs

AS08AN01R-A



Faster wiring terminal block Transistor output PNP (Source) AS08AN01P-A

8 outputs



High-density MIL terminal block Transistor output NPN (Sink) AS32AN02T-A

32 outputs

NPN (Sink) or PNP (Source) module

Response time 1 ms (Transistor) 10 ms (Relay)

Screwless removable terminal block 8 /16 outputs



## 16 outputs

Faster wiring terminal block Transistor output NPN (Sink)

AS16AN01T-A



#### 16 outputs

Faster wiring terminal block Relay output

AS16AN01R-A



#### 16 outputs

Faster wiring terminal block Transistor output PNP (Source)

AS16AN01P-A



#### 64 outputs

High-density MIL terminal block Transistor output NPN (Sink)

AS64AN02T-A

### ■ Digital I/O Modules (Mixed)



#### 16 inputs/outputs

Faster wiring terminal block 8 inputs / 8 transistor outputs NPN (Sink)

AS16AP11T-A



#### 16 inputs/outputs

Faster wiring terminal block 8 inputs 8 relay outputs

AS16AP11R-A



#### 16 inputs/outputs

Faster wiring terminal block 8 inputs / 8 transistor outputs PNP (Source)

AS16AP11P-A

NPN (Sink) or PNP (Source) module

Rated input voltage Filter function 5~24 VDC

1~20 ms

Screwless removable terminal block

> Response time 1 ms (Transistor) 10 ms (Relay)

#### Analog I/O Modules







8 channels Analog input AS08AD-B New



8 channels
Analog input
AS08AD-C New



nneis	4 channels
g input	Analog output
D-C New	AS04DA-A

configuration



6 channels
Analog input / output
4506YA_A

Conversion time 2ms / channel

50/60 Hz filter

4/6/8 CH

A: Voltage and current B: Voltage C: Current Module monitoring /

Resolution AI: 16-bit AO: 12-bit

Differential inputs

#### Load Cell Module

Accuracy ±0.2%



Functions	50/60 Hz filter	High-speed dynamic measurement	2 channels of inde	ependent sampling
	Accuracy 0.4% full range	2 CH	Connectable to 4-wire / 6-wire load cell sensor	
Software	LCSoft	Filter function	Multiple-point calibration	Online monitoring / configuration



## **AS Series I/O Modules**

## ■ Temperature Measurement Modules



## PT, NI temperature sensor

AS04RTD-A

Conversion time 200 ms / channel		Resolution 0.1°C / 0.1°F	Wire breaking detection			
Accuracy ±0.1%	50/60 Hz filter	Module monitoring / configuration	4 CH			
Pt100 / Ni100 / Pt1000 / Ni1000 / JPt100 / LG-Ni1000 / Cu50 / Cu100, resistor $0\!\sim\!300\Omega,0\!\sim\!3,000\Omega$						



TC temperature	
sensor	
AS04TC-A	

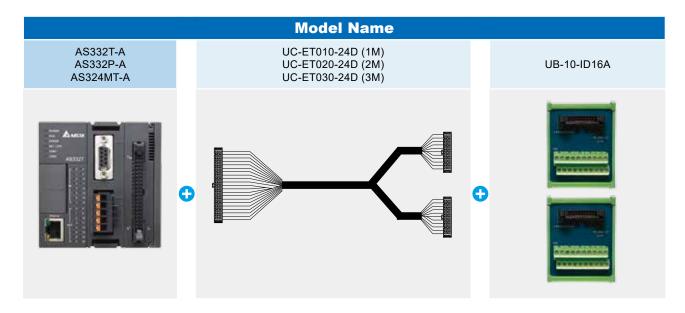
Conversion time 200 ms / channel		Resolution 0.1°C / 0.1°F	Disconnection detection			
Accuracy ±0.1%	50/60 Hz filter	Module monitoring / configuration	4 CH			
J, K, R, S, T, E, N, B type thermocouple; ±100 mV						

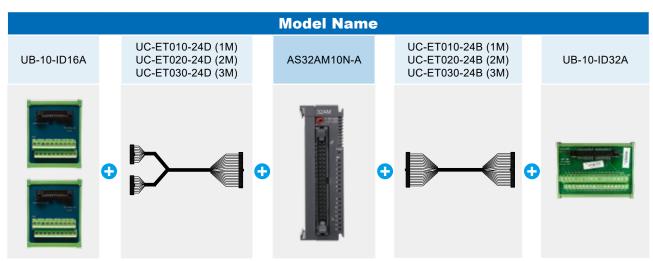
#### Communication Modules

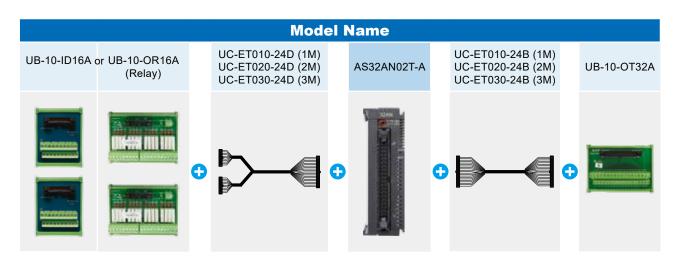


COM port	RS-232C	RS-422	RS-485	CANopen
Function		OM ports; suppor tocol and user-de	•	Delta communication protocol
Software	SCMSoft	Data exchar quick	•	Real-time monitoring on communication status

## **Accessory Selection for High-density Modules**

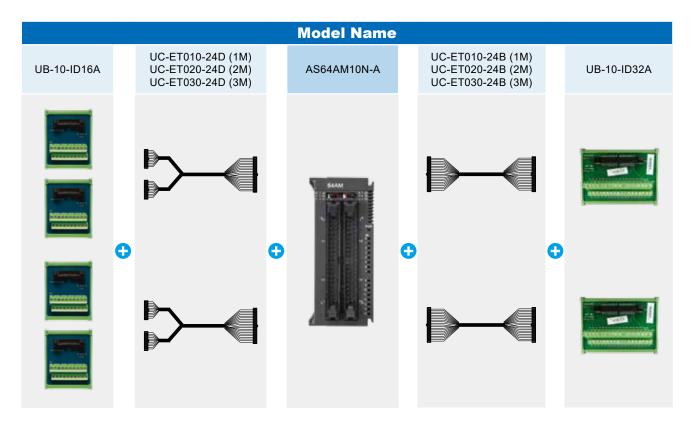


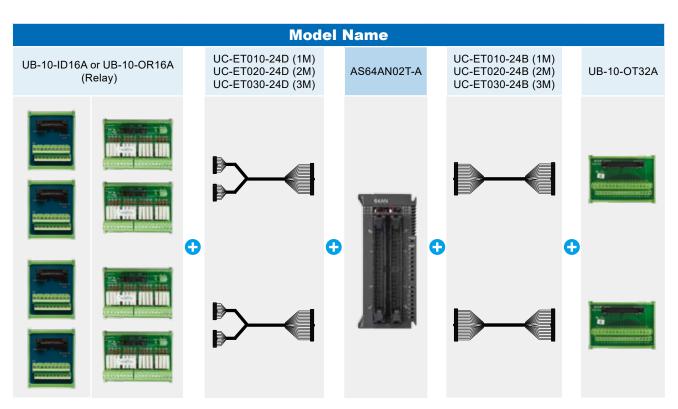






## **Accessory Selection for High-density Modules**





## **Dimensions**

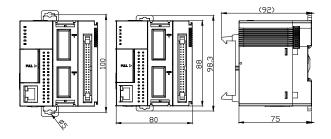
#### **CPU Modules**

Dimensions are in mm

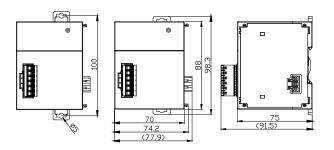
#### **Power Supply Modules**

Dimensions are in mm

AS332T-A, AS332P-A, AS324MT-A



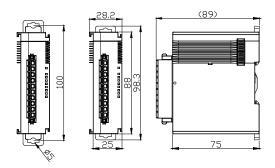
AS-PS02, AS-PS02A



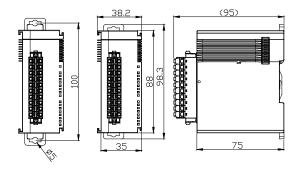
#### **Digital I/O Modules**

Dimensions are in mm

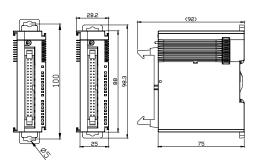
AS08AM10N-A, AS08AN01R-A, AS08AN01P-A



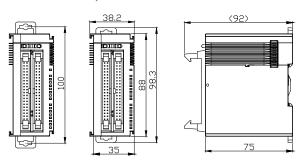
AS16AM10N-A, AS16AN01R-A, AS16AN01T-A, AS16AN01P-A, AS16AP11R-A, AS16AP11T-A, AS16AP11P-A



AS32AM10N-A, AS32AN02T-A



**AS64AM10N-A, AS64AN02T-A** 





## **Dimensions**

#### **Analog Modules**

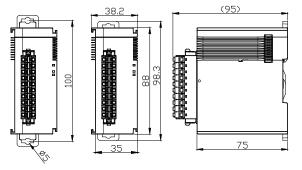
Dimensions are in mm

#### **Communication Modules**

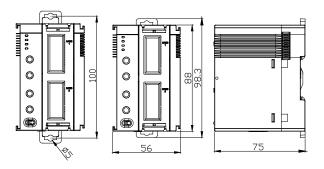
Dimensions are in mm

AS02LC-A, AS04AD-A, AS04DA-A, AS04TC-A, AS04RTD-A, AS06XA-A

AS08AD-B New, AS08AD-C New



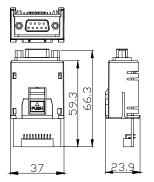
AS00SCM-A



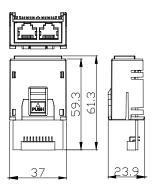
#### **Function Cards**

Dimensions are in mm

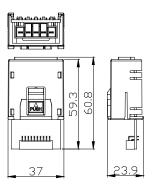
AS-F232



**AS-FCOPM** 

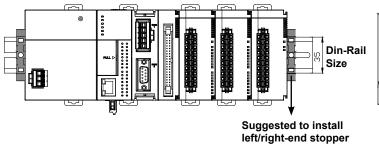


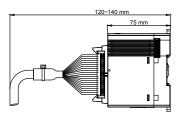
AS-F2AD, AS-F2DA, AS-F422, AS-F485

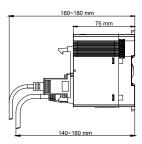


#### **Installation Notes**

Dimensions are in mm



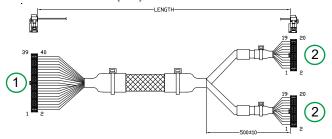




Cable (MIL)

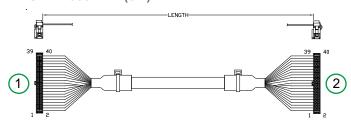
Dimensions are in mm

UC-ET010-24D (1M), UC-ET020-24D (2M), UC-ET030-24D (3M)



Serial	Name	Description
1	40-pin terminal	Connect to modules
2	20-pin terminal	Connect to external terminal modules UB-10-ID16A or UB-10-OR16A or UB-10-OR16B

UC-ET010-24B (1M), UC-ET020-24B (2M), UC-ET030-24B (3M)

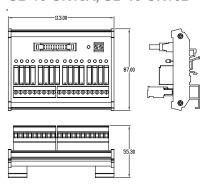


Serial	Name	Description	
1	40-pin terminal	Connect to modules	
2	40-pin terminal	Connect to external terminal modules	
	40-ріп теппіпаі	UB-10-ID32A or UB-10-OT32A	

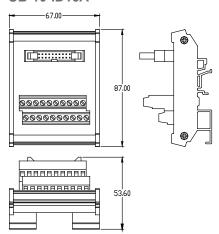
#### **External Terminal Modules**

Dimensions are in mm

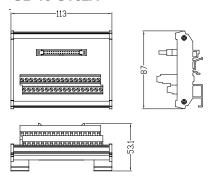
#### UB-10-OR16A, UB-10-OR16B



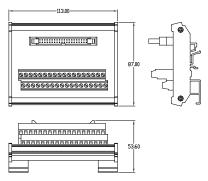
#### **UB-10-ID16A**



#### **UB-10-OT32A**



#### **UB-10-ID32A**





## **Ordering Information**

## ■ CPU Module

Name	Model	Program Capacity	Data Register	Instruction Speed / Performance		Built-in Communication	Memory Card
	AS332T-A						
CPU	AS332P-A	128k steps	60k words	LD: 25 ns MOV: 0.15 µs	40k steps/1 ms (LD 40%, MOV 60%)	USB, RS-485*2, Ethernet	Micro SD Max. 32GB
	AS324MT-A	Words	100 0. 10 до	(22 1070, 1810 \$ 0070)	Luiomot	Max. 020B	

Name	Model	I/O Type / Terminal Block Type	Built-in I/O	Axes Controlled	Max. inputs & outputs / Extension Module (Max. Extension Racks)	Certification
	AS332T-A	NPN (Sink) / MIL connector	32 (16 in /16 out)	Built-in 6 axes		
CPU	CPU AS332P-A	PNP (Source) / MIL connector	(16 in/16 out)	(or 12 channels) 200 kHz	1,024 inputs & outputs / 32 modules (Max. 15 extension racks)	CE/UL
A	AS324MT-A	Differential / MIL connector	24 (12 in/12 out)	Built-in 2 axes 4 MHz / 4 axes 200 kHz	()	

#### Software

Product Name	License	Descriptions	Supported Device	
ISPSoft [V3]	Free	PLC programming software	AS Series, AH Series, DVP Series	
COMMGR [V1]	Free	Communication management software	AS Series, AH Series, DVP Series	
DCISoft [V1]	Free	Ethernet configuration software	AH series Ethernet / serial communication modules, AS series SCM module, DVP series built-in Ethernet PLCs, DVP series Ethernet / serial communication modules, IFD series Ethernet modules	
	Free	SCM serial communication module planning software	AS Series, AH Series, DVP Series SCM communication modules	
CANopen Builder [V5]	Free	CANopen configuration software/ motion control programming software	AS Series, AH Series, DVP Series built-in CANopen communication modules	
EIP Builder [V1]	Free	EtherNet/IP configuration software	AS Series, AH Series, DVP Series built-in Ethernet communication modules	
Delta OPC [V2] (HASP-20-OPC01)	Hardware License (USB)	Delta OPC Server	AS Series, AH Series,	

## ■ Power Supply Module

Name	Model	Input	Output	Certification
	AS-PS02		$24V_{\text{DC}},2A$ (for modules on the rack)	
Power Supply Module	AS-PS02A	100~240 V <sub>AC</sub>	$24V_{DC},1.5A$ (for modules on the rack) $24V_{DC},0.5A$ (for external I/O)	CE/UL

## **■ Communication Module**

Name	Model	Communication Card Installation	Max. Module on CPU rack	Power Consumption (Internal)	Specifications	Certification
Communication Extension Module	AS00SCM-A	2	4	0.6W	Serial communication:     RS-232 / RS-422 / RS-485     Provide CANopen     communication interface     for extension racks	CE/UL

## ■ Digital I/O Module

Name	Model	I/O	Signals	Terminal Block Type	Power Consumption (Internal)	Certification
	AS08AM10N-A	8		Removable	0.72W	
Input	AS16AM10N-A	16	24 V <sub>DC</sub> terminal block 5 mA	terminal block	0.72W	CE/UL
Module	AS32AM10N-A	32		NAIL	0.48W	GE/GL
	AS64AM10N-A	64		MIL	0.72W	

Name	Model	I/O	Signals	Terminal Block Type	Power Consumption (Internal)	Specifications	Certification
	AS08AN01R-A	8	240 V <sub>AC</sub>		1.7W	Relay	
	AS16AN01R-A AS08AN01T-A	16	24 V <sub>DC</sub>		3.4 W	Relay	
		8		Removable	0.72W	Transistor NPN (Sink)	
Output	AS08AN01P-A	8	5~30 Vpc 0.5A	terminal block	1.4 W	Transistor PNP (Source)	
Module	AS16AN01T-A	16			1.4 W	Transistor NPN (Sink)	CE/UL
	AS16AN01P-A	16			1.4 W	Transistor PNP (Source)	
	AS32AN02T-A	32	5~30 V <sub>DC</sub> 0.1A	MIL	0.72W	Transistor NPN (Sink)	
	AS64AN02T-A	64			1.44W	Transistor NPN (Sink)	

Name		I/O	Signals		Terminal	Power			
	Model		Input	Output	Block Type	Consumption (Internal)	Specifications	Certification	
	AS16AP11R-A	16 (8 in / 8 out)		240 V <sub>AC</sub> 24 V <sub>DC</sub> 2A		1.9W	Relay		
Input / Output Module	AS16AP11T-A	16 (8 in / 8 out)	24 Vpc 5 mA 5~30 Vpc	5~30 V <sub>DC</sub> 0.5A	5~30 V <sub>DC</sub>	Removable terminal block	0.7W	Transistor NPN (Sink)	CE/UL
	AS16AP11P-A	16 (8 in / 8 out)				0.7W	Transistor PNP (Source)		



## **Ordering Information**

## ■ Analog I/O Module

Name	Model	Channel	Mode	Terminal Block Type	Power Consumption (Internal)	Specifications	Certification		
	AS04AD-A	4	1~5V 0~5V -5~5V 0~10V -10~10V 4~20 mA 0~20 mA -20~20 mA			<ul> <li>Hardware resolution: 16-bit</li> <li>Single channel on/off setting to enhance</li> </ul>			
Analog Input Module	New AS08AD-B	8	1~5V 0~5V -5~5V 0~10V -10~10V	Removable			1.2W / 2.5W	overall conversion efficiency • Conversion time: 2 ms / channel • Wire break detection at 1~5 V, 4~20 mA modes	
	New AS08AD-C		4~20 mA 0~20 mA -20~20 mA						
Analog Output Module	AS04DA-A	4	0~10V -10~10V 4~20mA 0~20mA	terminal block	1.2W/3W	<ul> <li>Hardware resolution: 12-bit</li> <li>Single channel on/off setting</li> <li>Conversion time: 250 µs / channel</li> </ul>	CE/UL		
Analog Input / Output Module	AS06XA-A	Input: 4 Output: 2	• Input: 1~5V 0~5V -5~5V 0~10V -10~10V 4~20 mA 0~20 mA -20~20 mA • Output: 0~10V -10~10V 4~20 mA 0~20 mA		1.2W / 2.5W	<ul> <li>Input resolution: 16-bit</li> <li>Output resolution: 12-bit</li> <li>Single channel on/off setting to enhance overall conversion efficiency</li> <li>Conversion time: 2ms / channel</li> <li>Wire break detection at 1~5 V, 4~20 mA modes</li> </ul>			

## ■ Temperature Measurement Module

Name	Model	Channel	Mode	Terminal Block Type	Power Consumption (Internal)	Specifications	Certification
RTD Temperature Measurement Module	AS04RTD-A	4	Pt100 Ni100 Pt1000 Ni1000 JPt1000 LG-Ni1000 Cu50 Cu100 Input Impendence $0 \sim 300  \Omega$ $0 \sim 3,000  \Omega$	Removable terminal block	2W/1W	<ul> <li>Resolution 0.1° C / 0.1° F</li> <li>Conversion time: 200 ms / channel</li> <li>Accuracy ±0.1%</li> <li>Wire break detection</li> <li>Module monitoring,</li> </ul>	CE/UL
Thermocouple Temperature Measurement Module	AS04TC-A	4	J, K, R, S, T, E, N, B -100~+100 mV			setting	

### Load Cell Module

Name	Model	Channel	Mode	Terminal Block Type	Power Consumption (Internal)	Specifications	Certification
Load Cell Module	AS02LC-A	2	0~1 0~2 0~4 0~6 0~20 0~40 0~80 mV/V	Removable terminal block	0.75W/3W	<ul> <li>Resolution: 24-bit for hardware (ADC), 32-bit for data output</li> <li>4-wire / 6-wire load cell sensor</li> <li>Selectable signal input ranges</li> <li>LCSoft software configuration</li> <li>High-speed dynamic measurement</li> <li>50 / 60 Hz active filtering</li> </ul>	CE/UL



## **Ordering Information**

## Function Cards

Name	Model	Channel	Specifications	Certification	
	AS-F232	1	Serial COM, RS-232 interface, slave/host mode		
	AS-F422	1	Serial COM, RS-422 interface, slave/host mode		
Communication	AS-F485	1	Serial COM, RS-485 interface, slave/host mode		
Card	AS-FCOPM	1	<ul> <li>CANopen port, support DS301, AS Series remote control or Delta servo motor control</li> <li>Built-in switchable terminal resistor (120 Ω)</li> </ul>	CE	
	AS-F2AD	2	2-channel analog input $0 \sim 10  \text{V}$ (12-bit resolution), $4 \sim 20  \text{mA}$ (11-bit resolution), conversion time: $3  \text{ms}$ / channel		
Analog I/O Card	AS-F2DA	2	2-channel analog Output 0~10 V, 4~20 mA (12-bit resolution), conversion time: 2 ms / channel		

### Accessories

				Specifications		
Name	Model	Descriptions	Length	Connector / Terminal Block Type	Applicable Module	
	UC-PRG015-01A	Communication cable for PLC to PC	1.5 m	PLC (mini USB)	AS332T, AS332P, AS324MT	
PLC programming cable	UC-PRG030-01A	Cable for 1 Ed to 1 G	3 m	PLC (mini USB)	AS332T, AS332P, AS324MT	
	UC-PRG030-20A	Communication cable for PLC / HMI (RJ45) to PC	3 m	PLC / HMI (RJ45)	AS332T, AS332P, AS324MT	
	UC-CMC003-01A		0.3 m			
	UC-CMC005-01A		0.5 m			
	UC-CMC010-01A		1 m			
Industrial network	UC-CMC015-01A	CANopen	1.5 m			
cable	UC-CMC020-01A	communication	2 m		AS-FCOPM	
	UC-CMC030-01A	cable	3 m			
	UC-CMC050-01A		5 m			
	UC-CMC100-01A		10 m			
	UC-CMC200-01A		20 m			

## Accessories

				Specifications		
Name	Model	Descriptions	Length	Connector / Terminal Block Type	Applicable Module	
	UC-ET010-24B		1 m	I/O extension cable (MIL connector IDC40 to IDC40) (Shielded)	AS32AM, AS64AM, AS32AN, AS64AN	
	UC-ET010-24D			1 m	I/O extension cable (MIL connector IDC40 to IDC20 x2) (Shielded)	AS332T, AS332P, AS324MT, AS32AM, AS64AM, AS32AN, AS64AN
I/O	UC-ET020-24B	I/O cable for connecting I/O	2 m	I/O extension cable (MIL connector IDC40 to IDC40) (Shielded)	AS32AM, AS64AM, AS32AN, AS64AN	
Cable	UC-ET020-24D	modules and external terminal modules	external terminal	2 m	I/O extension cable (MIL connector IDC40 to IDC20 x2) (Shielded)	AS332T, AS332P, AS324MT, AS32AM, AS64AM, AS32AN, AS64AN
	UC-ET030-24B		3 m	I/O extension cable (MIL connector IDC40 to IDC40) (Shielded)	AS32AM, AS64AM, AS32AN, AS64AN	
	UC-ET030-24D		3 m	I/O extension cable (MIL connector IDC40 to IDC20 x2) (Shielded)	AS332T, AS332P, AS324MT, AS32AM, AS64AM, AS32AN, AS64AN	
	UB-10-ID16A			16 inputs or outputs (MIL connector, 20Pin)	AS332T, AS332P, AS324MT, AS32AM, AS64AM, AS32AN, AS64AN	
External	UB-10-ID32A	External terminal		32 inputs (MIL connector, 40Pin)	AS32AM, AS64AM	
terminal module	UB-10-OT32A	module of digital input/output module		32 transistor outputs, MIL connector, for NPN output	AS32AN, AS64AN	
	UB-10-OR16A			16 relay outputs, MIL connector, for NPN output	AS332T, AS32AN02T, AS64AN02T	
	UB-10-OR16B			16 relay outputs, MIL connector, for PNP output	AS332P	



